

Technical Data Sheet

Accutech HP0339T20L1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Talc, 20% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	21 g/10 min	21 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	261000 psi	1800 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	5220 psi	36.0 MPa	
Break	4350 psi	30.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	14 %	14 %	
Flexural Modulus	363000 psi	2500 MPa	ASTM D790
Flexural Strength	6820 psi	47.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.47 ft·lb/in	25 J/m	ASTM D256

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	93	93	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	252 °F	122 °C	
264 Psi (1.8 Mpa), Unannealed	154 °F	68.0 °C	

Additional Information
Ash Content, ASTM D2584: 20%

Notes

These are typical property values not to be construed as specification limits.